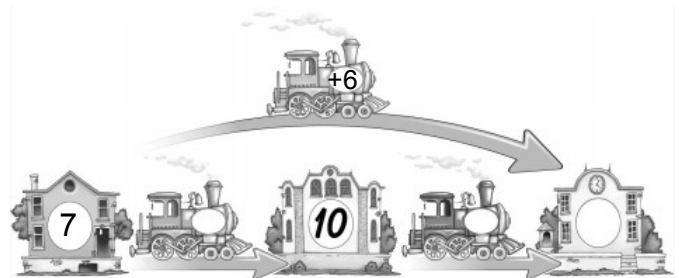
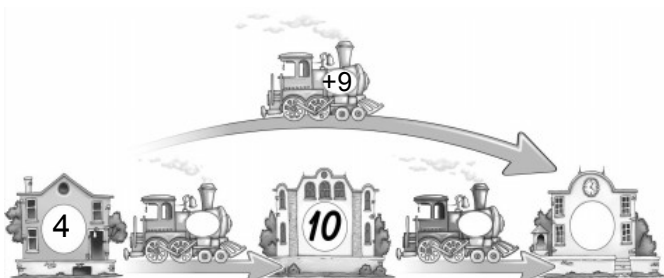
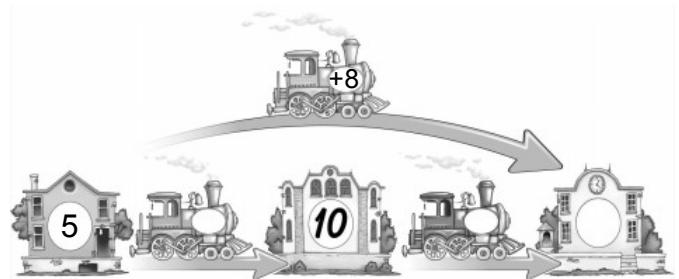
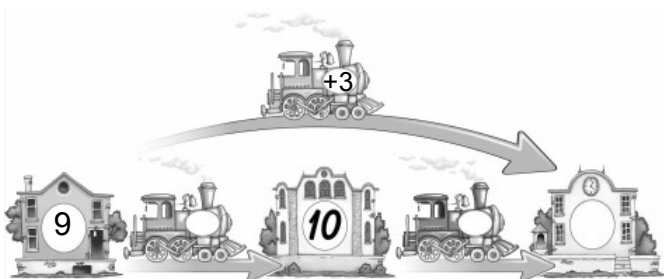
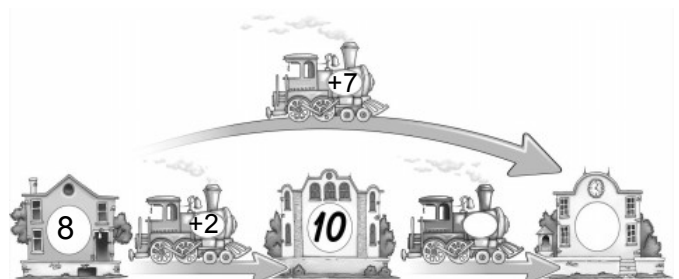
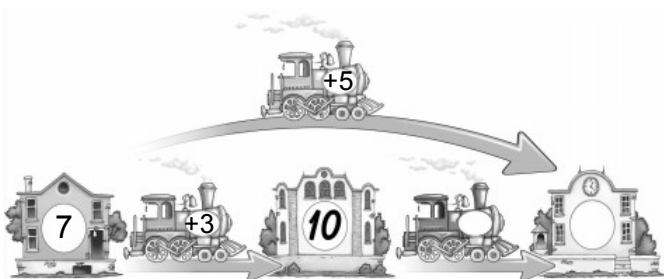
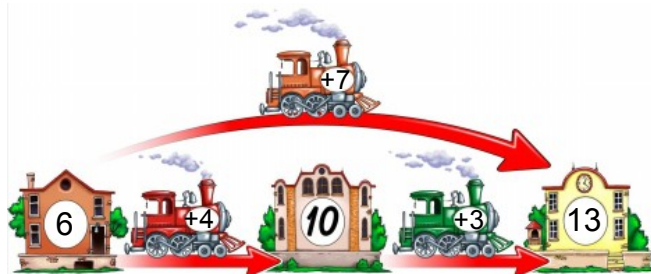




Zehnerübergang im Zahlenraum 20





$5 + 6 = 11$ $5 + 5 + 1$	$9 + 2 =$ $9 + _ + _$
$5 + 9 =$ $5 + 5 + _$	$9 + 2 =$ $9 + _ + _$
$5 + 8 =$ $5 + _ + _$	$9 + 2 =$ $9 + _ + _$
$5 + 6 =$ $5 + _ + _$	$9 + 2 =$ $9 + _ + _$
$5 + 7 =$ $5 + _ + _$	$9 + 2 =$ $9 + _ + _$
$7 + 8 =$ $7 + 3 + _$	$6 + 6 =$ $6 + _ + _$
$7 + 4 =$ $7 + _ + _$	$6 + 8 =$ $6 + _ + _$
$7 + 9 =$ $7 + _ + _$	$6 + 7 =$ $6 + _ + _$
$7 + 6 =$ $7 + _ + _$	$6 + 5 =$ $6 + _ + _$
$7 + 5 =$ $7 + _ + _$	$6 + 9 =$ $6 + _ + _$
$7 + 7 =$ $7 + _ + _$	$6 + 4 =$ $6 + _ + _$



$7 + 8 =$ $7 + _ + _$	$6 + 8 =$
$9 + 5 =$ $9 + _ + _$	$4 + 9 =$
$5 + 6 =$ $5 + _ + _$	$6 + 9 =$
$8 + 3 =$ $8 + _ + _$	$8 + 9 =$
$9 + 2 =$ $6 + _ + _$	$7 + 5 =$
$6 + 5 =$ $6 + _ + _$	$9 + 9 =$
$3 + 9 =$ $3 + _ + _$	$4 + 8 =$
$5 + 8 =$ $5 + _ + _$	$6 + 5 =$
$8 + 4 =$ $8 + _ + _$	$5 + 7 =$
$2 + 9 =$ $2 + _ + _$	$9 + 6 =$
$7 + 6 =$ $7 + _ + _$	$8 + 6 =$